



Union

Elevating executive spaces with premium storage, substantial worksurfaces, and design innovations that meet the demands of today's leaders. From conference rooms to team stations, our offerings deliver a powerful combination of style, and approachability.

Executive. (1.5-inch thickness)

Desktops, Tabletops, Countertops and Filing and Storage Tops

- All Executive worksurfaces coffee and end tabletops, countertops, and freestanding desk-height filing and storage tops are 1½" thick fabricated from thermally fused melamine with 45-lb/cu ft density industrial grade composite wood core.
- Worksurfaces are available in a choice of 17 standard laminates. Custom laminates are available upon request.
- Surfaces are finished with a vinyl edge available in 17 colors. All wood grain laminates have a matching wood grain vinyl trim.
- Grommet covers are ABS.

Assembly

- Overhead hutches and storage cabinets ship assembled.
- Assembled goods will be palletized with protective corners and shrink-wrapped.
- Desks and bridge surfaces that do not contain a storage unit will require some assembly on site. Non-assembled goods will be packaged in a carton and shipped on pallets to negate any assembly challenges. Installation instructions will be included with each component.
- Peninsula tables are shipped ready to assemble.

- Desks are assembled using cam-locks for ease of assembly.
- Surfaces have the ability of be supported by a pedestal or gable support.

Straight Desks

- Straight desks consist of a worksurface with two full end gables and modesty.
- Modesties can be recessed or flush to the end of the worksurface.
- Desks with flush modesties include ABS grommets and are available with partial or full modesties.
- Desks with recessed full modesties come with or without ABS grommets.
- Straight desks with flush modesty are available in 21", 24", and 30" depths. 21" deep desks range from 60" to 96" wide in 6" increments. 24" deep desks range from 30" to 96" wide in 6" increments.
- Straight recessed modesty desks are available in 30" and 36" depth, ranging from 60"W-96"W in 6" increments

Arc Desks

- Arc desks consist of a worksurface with two full end gables and a recessed full modesty.



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- Arc desks are 36" deep at each end and 42" deep at the midpoint of the surface. Desks without pedestals come in widths of 72"-96" in 6" increments
- Arc desks come with or without ABS grommets.

Executive Tables

- Six table shapes are available for executive and conferencing requirements. D-, J-, P- and F-Tables come with grommets.
- C- and U-Tables are available in 42", 48" and 60" widths. The grain direction runs the same direction as the depth of the table.
- Table post supports are 3" in diameter and are available in a choice of 21 paint finishes. Post supports come with an adjustable glide to provide height adjustability for the table.

5-Sided Corner Desks

- Corner desks consist of a worksurface, two partial gables, and a choice of full modesties or partial modesties in combination with a modesty post to support the back corner of the surface.
- Corner worksurfaces are available in four sizes with a straight or curved front.
- Five-sided Corners include ABS grommets.

Unitized Desks

- Unitized desks consist of a worksurface, one full end gable and one partial end gable, and a choice of two full modesties or two partial modesties in combination with a modesty post to support the back corner of the surface.
- Surfaces are available with a curved front edge that accommodates a keyboard tray.

Bridges

- Bridge surfaces consist of a worksurface and a choice of a full or partial modesty. Intermediate gables, if needed, must be specified as a separate item per configuration. Bridge surfaces are intended to be joined to an adjacent desk on either side and share the support gables of the adjacent desks.
- Grain direction on directional laminates runs the depth of bridge worksurfaces.
- Bridges are available in 21" and 24" depths and widths ranging from 30" to 48" in 6" increments.
- All bridges come with grommets.

Returns

- Returns consist of a worksurface, an end gable and a full or partial modesty.
- Returns are available in 21", 24", and 30" depths, and widths ranging from 24" to 60" in 6" increments.
- Returns come with ABS grommets

Credenzas

- Credenzas include underdesk storage and/or filing units in the product code and ship as a complete piece.
- Credenzas are available in 21" or 24" depths and width of 72".

Gable Supports

- Gable supports are specified as part of the overall configuration. As a result they come as right or left-handed. Intermediate gables include a grommet for wire management.



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- Intermediate Gable supports can be specified for additional support.
- Gables come with a 1½" long glide providing one inch of height adjustability to the desk.

Pedestals

- A wide variety of laminate under desk and mobile pedestals are available.
- Pedestals are constructed of ¾" thermally fused melamine and can be specified for 21", 24", 30" and 36" deep surfaces.
- A stationary base has four adjustable 1½" high leveling glides that provide up to one inch of adjustability.
- Pedestals are available with combinations of box and / or file drawer fronts.
- Drawer slides are used to attach the drawer to the case. Each drawer has the capacity to support a load of up to 100lb. Drawers and slides are removable and interchangeable on-site.
- All pedestals come equipped with a interlocking mechanism. One lock has the ability to lock all drawers. Stations can be keyed-alike upon request. Master keys are available for the facility manager.
- Pedestal file drawers can accommodate front-to-back filing for letter-size documents, side-to-side filing for legal-size documents.
- Box and file drawers have full extension steel ball-bearing slides and the top box drawer in a box/box/file includes a pencil tray.
- Mobile pedestals come equipped with a fifth caster on the bottom drawer to ensure stability. Mobile pedestals have an ¾" top finished in 2mm vinyl edge banding.
- Two-inch diameter casters allow the pedestal to slide easily under the desk.

Lateral Files

- Lateral files are available as freestanding or underdesk units.
- Full-extension ball-bearing slides on the drawers allow complete and unobstructed access to maximize the use of drawer filing space and to better organize documents.
- Units have a built-in anti-tilt mechanism, which only allows one drawer to be opened at a time for safety purposes. Lateral file case and fronts are constructed of thermally fused melamine. Drawer interiors in lateral files accept adjustable hanger bars for filing legal-size documents front to back or laterally within the drawer. Letter-size documents can be filed front to back.
- All lateral files come equipped with a locking mechanism. Stations can be keyed-alike upon request. Master keys are available for the facility manager.
- Lateral files have four 1½" high glides that allow the lateral file to adjust up to one inch in height.
- 3-drawer and 4-drawer laterals come with ¾" thick top.

Underdesk Lateral Files

- Underdesk lateral files are available in widths of 30", 36" or 42" and come in either 20" or 21" deep sizes.
- A 2-drawer lateral file fits below a 21", 24" or 30" deep desk module.

Freestanding Lateral Files

- Freestanding lateral files are available in 2 drawer high, 3 drawer high, and 4 drawer high configurations. Two drawer files are available in 30", 36" or 42" widths. Three drawer and four drawer lateral files are available in widths of 30" or 36".



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- Desk height Executive 2 drawer lateral comes with 1-1/2" thick thermally fused melamine top with 45-lbs/cu. Ft. density wood core. The top attaches to the lateral file case.

Underdesk and Desk-Height Storage Cabinets

- Underdesk (28" high) and desk height (29-1/2" high) storage cabinets are available in widths of 30", 36" and 42". Underdesk storage cabinets can be 20" or 21" deep, while Desk-height storage cabinets are always 21" deep.
- Desk-height cabinet tops are 1.5" thick thermally fused melamine.
- Cabinets come standard with locks.
- The cabinet base has four adjustable 1½" high leveling glides that provide up to one inch of adjustability.

Under Desk or Desk-Height Combination Cabinets

- The combination cabinet is available as a 28" high underdesk unit or a 29½" high freestanding unit.
- Underdesk cabinets are available in 20" or 21" deep while desk height cabinets are always 21" deep.
- The cabinet has a file drawer on one side and two box drawers on the other side with a lateral file drawer located below the box and file drawers and can be specified as right- or left-handed.
- A pencil tray is included in the top box drawer of the cabinet.
- Box drawers have full extension steel ball-bearing slides.
- Desk-height cabinet top is 1.5" thick thermally fused melamine with 2mm vinyl edging to match the work surface trim.
- Drawer slides are used to attach the drawer to the case. Box and file drawer slides have the capacity to support a load of up to 100 lb. Lateral drawers can support a load of

up to 200 lb. Drawers and slides are removable and interchangeable on-site.

- All cabinets come equipped with a locking mechanism. Stations can be keyed-alike upon request. Master keys are available for the facility manager.

Double-Height Cabinets

- Double-Height cabinets are 68" high and 21" deep.
- Casings are constructed of 3/4" thermally fused melamine.
- A 24" wide cabinet is available with a coat bar and shelves.
- 18" wide cabinets are available in the following combinations:
 - > Storage cabinet with shelves
 - > Box/box/file bottom with cabinet top
 - > File/file bottom with cabinet top
- 36" wide cabinets are available in the following options:
 - > Lateral file bottom with double-door cabinet top
 - > Combination cabinet bottom with a double door cabinet top
- The cabinet portion of units with cabinet doors comes with choice of 3/4" thermally fused melamine door with vinyl edge, or optional textured acrylic doors. They also come equipped with two adjustable shelves.

Hutches

- Storage Hutches are available to sit on desks, credenzas, and filing cabinets, or mount to the wall.
- Hutch bodies are 3/4" thick and fabricated from thermally fused melamine with 45-lbs/cubic foot density industrial grade composite wood core. Hutch bodies are finished with 2mm vinyl edge banding.



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- The top of each hutch is 3/4" thick.
- Hutch doors are available in either 3/4" thick thermally fused melamine with 45-lbs/cubic foot density industrial grade composite wood core, or optional textured acrylic doors with aluminum framing in a choice of nine paint colors.
- Laminate hutch doors are finished in vinyl edge banding; available in a choice of 22 standard laminates. Hutch doors can be ordered in a different color from the hutch body.
- Open and hinged door hutches can be ordered with pigeonholes.
- Freestanding hutches are 15" deep and available in widths ranging from 30" to 84" in 6" increments.
- Wall-mounted hutches are available from 30"W-72"W in 6" increments

Laminate, Vinyl, and Metal Handle Finishes for Filing and Cabinetry

- Filing and cabinetry are available in 22 laminate finishes. Drawer handles come in a choice of six styles. Laminates are finished with a vinyl edge banding. Vinyl is available in 22 standard colors. All wood grain laminates have a matching wood grain vinyl trim.
- Doors and drawer fronts may be specified with a different laminate than the file or cabinet casing.
- Special or COM materials are available upon request.

Bookcases

- Full height bookcases are available between 29-1/2" to 68" high with 1 1/2" adjustable glides that allow for up to one inch in height adjustability and come with one inch thick adjustable shelves. All 30" high shelves are fixed in place to add stability to the unit.

- Straight bookcases are 12" and 15" deep and available in widths of 30" or 36".

O-Tables

- O-Tables are available in 24"-60" diameters. Tabletops are 1 1/2" thick.
- O-Tables can be outfitted in a choice of two base styles: Post support, and cross base.

Reception Units

- 72"W straight reception units can be ordered as singular units including worksurfaces and a countertop.

Coffee and End Tables

- Coffee and end tables are with and without a fixed shelf.
- Rectangular coffee tables are 20" deep with widths of 36", 42" and 48".
- Square end tables are available in the following sizes:
 - > 20" x 20"
 - > 24" x 24"
 - > 30" x 30"



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Professional. (1-inch thickness) Teaming with style and functionality.

Desktops, Tabletops, Countertops and Filing and Storage Tops

- All Professional worksurfaces coffee and end tabletops, countertops, and freestanding desk-height filing and storage tops are 1" thick thermally fused melamine with 45-lb/cu ft density industrial grade composite wood core.
- Worksurfaces are available in a choice of 22 standard laminates. Custom laminates are available upon request.
- Surfaces are finished with 2mm vinyl edgebanding in a choice of 22 colors. All wood grain laminates have a matching wood grain vinyl trim.
- Grommet covers are ABS.

Assembly

- Overhead hutches and storage cabinets hutches ship assembled.
- Desks that include storage will ship assembled. Assembled goods will be palletized with protective corners and shrink-wrapped.
- Desks and bridge surfaces that do not contain a storage unit will require some assembly on site. Non-assembled goods will be packaged in a carton and shipped on pallets to negate any assembly challenges. Installation instructions will be included with each component.
- Peninsula tables are shipped ready to assemble.
- Desks are assembled using cam-locks for ease of assembly.
- Surfaces have the ability of be supported by a pedestal or gable support.

Straight Desks

- Straight desks consist of a worksurface with two full end gables and modesty.
- Modesties can be recessed or flush to the end of the worksurface.
- Desks with flush modesties include ABS grommets and are available with partial or full modesties.
- Desks with recessed full modesties come with or without ABS grommets.
- Straight desks with flush modesty are available in 21", 24", 30" and 36" depths. 21" deep desks range from 60" to 96" wide in 6" increments. 24" deep desks range from 30" to 96" wide in 6" increments.
- Straight recessed modesty desks are available in 30" and 36" depth ranging from 60"W-96"W in 6" increments

Arc Desks

- Arc desks consist of a worksurface with two full end gables and a recessed full modesty.
- Arc desks are 36" deep at each end and 42" deep at the midpoint of the surface. Desks without pedestals come in widths of 72"-96" in 6" increments.
- Arc desks come with or without ABS grommets.

Professional Tables

- Six table shapes are available for executive and conferencing requirements. D-, J-, P- and F-Tables come with grommets.



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- C- and U-Tables are available in 42", 48" and 60" widths. The grain direction runs the same direction as the depth of the table.
- Table post supports are 3" in diameter and are available in a choice of 21 paint finishes. Post supports come with an adjustable glide to provide height adjustability for the table.

5-Sided Corner Desks

- Corner desks consist of a worksurface, two partial gables, and a choice of full modesties or partial modesties in combination with a modesty post to support the back corner of the surface.
- Corner worksurfaces are available in four sizes with a straight or curved front.
- Five-sided Corners include grommets.

Unitized Desks

- Unitized desks consist of a worksurface, one full end gable and one partial end gable, and a choice of two full modesties or two partial modesties in combination with a modesty post to support the back corner of the surface.
- Surfaces are available with a curved front edge that accommodates a keyboard tray.

Bridges

- Bridge surfaces consist of a worksurface and a choice of a full or partial modesty. Intermediate gables, if needed, must be specified as a separate item per configuration. Bridge surfaces are intended to be joined to an adjacent desk on either side and share the support gables of the adjacent desks.
- Grain direction on directional laminates runs the depth of bridge worksurfaces.

- Bridges are available in 21" and 24" depths and widths ranging from 30" to 48" in 6" increments.
- All bridges come with grommets.

Returns

- Returns consist of a worksurface, an end gable and a full or partial modesty.
- Returns are available in 21", 24", and 30" depths, and widths ranging from 24" to 60" in 6" increments.
- Returns come with ABS grommets

Credenzas

- Credenzas include underdesk storage and / or filing units in the product code and ship as a complete piece.
- Credenzas are available in 21" or 24" depths and widths of 72".

Gable Supports

- Gable supports are specified as part of the overall configuration. As a result they come as right or left-handed. Intermediate gables include a grommet for wire management.
- Intermediate Gable supports can be specified for additional support.
- Gables come with a 1½" glide providing one inch of height adjustability to the desk.

Pedestals

- A wide variety of laminate under desk and mobile pedestals are available.
- Pedestals are constructed of 3/4" thermally fused



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melamine and can be specified for 21", 24", 30" and 36" deep surfaces.

- A stationary base has four adjustable 1½" high leveling glides that provide up to one inch of adjustability.
- Pedestals are available with combinations of box and / or file drawer fronts.
- Drawer slides are used to attach the drawer to the case. Each drawer has the capacity to support a load of up to 100lb. Drawers and slides are removable and interchangeable on-site.
- All pedestals come equipped with a interlocking mechanism. One lock has the ability to lock all drawers. Stations can be keyed-alike upon request. Master keys are available for the facility manager.
- Pedestal file drawers can accommodate front-to-back filing for letter-size documents, side-to-side filing for legal-size documents.
- Box and file drawers have full extension steel ball-bearing slides and the top box drawer in a box/box/file includes a pencil tray.
- Mobile pedestals come equipped with a fifth caster on the bottom drawer to ensure stability. Mobile pedestals have an 3/4" top finished in 2mm vinyl edge banding.
- Two-inch diameter casters allow the pedestal to slide easily under the desk.

Lateral Files

- Lateral files are available as freestanding or underdesk units.
- Full-extension ball-bearing slides on the drawers allow complete and unobstructed access to maximize the use of drawer filing space and to better organize documents.
- Units have a built-in anti-tilt mechanism, which only allows

one drawer to be opened at a time for safety purposes. Lateral file case and fronts are constructed of thermally fused melamine. Drawer interiors in lateral files accept adjustable hanger bars for filing legal-size documents front to back or laterally within the drawer. Letter-size documents can be filed front to back.

- All lateral files come equipped with a locking mechanism. Stations can be keyed-alike upon request. Master keys are available for the facility manager.
- Lateral files have four 1½" high glides that allow the pedestal to adjust up to one inch in height.

Underdesk Lateral Files

- Underdesk lateral files are available in widths of 30", 36" or 42" and either 20" or 21" deep sizes.
- A 2-drawer lateral file fits below a 21", 24" or 30" deep desk module.

Freestanding Lateral Files

- Freestanding lateral files are available in 2 drawer high, 3 drawer high, and 4 drawer high configurations. Two drawer files are available in 30", 36" or 42" widths. Three drawer and four drawer lateral files are available in widths of 30" or 36".
- Desk height Executive 2 drawer lateral comes with 1" thick thermally fused melamine with 45-lbs/cu ft density wood core.
- 3-drawer and 4-drawer laterals come with 3/4" thick top.

Underdesk and Desk-Height Storage Cabinets

- Underdesk (28" high) and desk height (29" high) storage cabinets are available in widths of 30", 36" and 42" and come with 20" and 21" depths.
- Cabinets come standard with locks.



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- They have leveling glides for height adjustability.

Under Desk or Desk-Height Combination Cabinets

- The combination cabinet is available as a 28" high underdesk unit or 29" high freestanding unit.
- Underdesk cabinets are available in 20" or 21" deep while desk height cabinets are always 21" deep.
- The cabinet has a file drawer on one side and two box drawers on the other side with a lateral file drawer located below the box and file drawers and can be specified as right- or left-handed.
- A pencil tray is included in the top box drawer of the cabinet.
- Box drawers have full extension steel ball-bearing slides.
- Desk-height cabinet top is 1" thick thermally fused melamine with 2mm vinyl edging to match the work surface trim.
- The cabinet base has four adjustable 1½" high leveling glides that provide up to one inch of adjustability.
- Drawer slides are used to attach the drawer to the case. Box and file drawer slides have the capacity to support a load of up to 100 lb. Lateral drawers can support a load of up to 200 lb. Drawers and slides are removable and interchangeable on-site.
- All cabinets come equipped with a locking mechanism. Stations can be keyed-alike upon request. Master keys are available for the facility manager.

Double-Height Cabinets

- Double-Height cabinets are 67" high and 21" deep.
- Casings are constructed of 3/4" thermally fused melamine.
- A 24" wide cabinet is available with a coat bar and shelves.

- 18" wide cabinets are available in the following combinations:

- > Storage cabinet with shelves
- > Box/box/file bottom with cabinet top
- > File/file bottom with cabinet top

- 36" wide cabinets are available in the following options:

- > Lateral file bottom with double-door cabinet top
- > Combination cabinet bottom with a double door cabinet top

- The cabinet portion of units with cabinet doors comes with choice of 3/4" thermally fused melamine door with vinyl edge, or optional textured acrylic doors. They also come equipped with two adjustable shelves.

Hutches

- Storage Hutches are available to sit on desks, credenzas, and filing cabinets, or mount to the wall.
- Hutch bodies are 3/4" thick and fabricated from thermally fused melamine with 45-lbs/cubic foot density industrial grade composite wood core. Hutch bodies are finished with 2mm vinyl edge banding.
- Hutch doors are available in either 3/4" thick thermally fused melamine with 45-lbs/cubic foot density industrial grade composite wood core, or optional textured acrylic doors with aluminum framing in a choice of nine paint colors.
- Laminate hutch doors are finished in vinyl edge banding; available in a choice of 22 standard laminates. Hutch doors can be ordered in a different color from the hutch body.
- Open and hinged door hutches can be ordered with pigeonholes.



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- Freestanding hutches are 15" deep and available in widths ranging from 30" to 84" in 6" increments.
- Wall-mounted hutches are available from 30"W-72"W in 6" increments

Laminate, Vinyl, and Metal Handle Finishes for Filing and Cabinetry

- Filing and cabinetry are available in 22 laminate finishes. Drawer handles come in a choice of six styles. Laminates are finished with vinyl edge banding. Vinyl is available in 23 standard colors.
- All wood grain laminates have a matching wood grain vinyl trim.
- Doors and drawer fronts may be specified with a different laminate than the file or cabinet casing.
- Special or COM materials are available upon request.

Bookcases

- Full height bookcases are available between 29" to 68" high with 1½" adjustable glides that allow for up to one inch in height adjustability and come with one inch thick adjustable shelves. All 30" high shelves are fixed in place to add stability to the unit.
- Straight bookcases are 12" and 15" deep and available in widths of 30" or 36".

O-Tables

- O-Tables are available in 24"-60" diameters. Tabletops are 1" thick.
- O-Tables can be outfitted in a choice of two base styles: Post support, and cross base.

Reception Units

- 72"W straight reception units can be ordered as singular

units including worksurfaces and a countertop.

Coffee and End Tables

- Coffee and end tables are with and without a fixed shelf.
- Rectangular coffee tables are 20" deep with widths of 36", 42" and 48".
- Square end tables are available in the following sizes:
 - > 20"x20"
 - > 24"x24"
 - > 30"x30"

Conference. An invitation to meet in elegance.

Conference Tables

- Conference tabletops are 1" or 1-1/2" thick with a choice of laminate. All wood grain laminates have a matching wood grain vinyl trim.
- Conference tables consist of a variety of mix and match tabletops and bases. Straight, Boat-Shaped, Racetrack and Tapered shaped surfaces combine with a choice of post-support, Gable and Modesty base or Elliptical Base.
- Tables range in size from 72" x 36" up to 240"x60" at 12" increments. An additional center support is included on tables between 108" in length to 240" in length.
- Conference tables come with optional flip-up grommets for tabletop access to power, phone and data feeds. Grommets are available in silver.
- Conference tables are available in 17 laminate finishes for 1-1/2" tops, and 22 laminate finishes for 1" tops.

Conference Credenzas



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- Credenzas are available in 21" depths and widths of 72" in combination of a 2-drawer lateral file and a double-door storage cabinet, two double-door storage cabinets, or two 2-drawer laterals.

Conference Cabinetry

- Conference filing and storage options include:
 - > Double-door cabinets
 - > Lateral Files
 - > Serving Cabinets
 - > Storage Cabinets with shelves
 - > Double Door storage with shelves
 - > Double Door storage with lateral file bottom
 - > Audio Visual Unit
- Filing and cabinetry are available in 22 laminate finishes.
- Laminates are finished with a combination of tape matching the laminate, and vinyl edge banding. Vinyl is available in 22 standard colors. All wood grain laminates have a matching wood grain vinyl trim.
- Doors and drawer fronts may be specified with a different laminate than the file or cabinet casing.
- Special or COM materials are available upon request.
- 5" wide drawer handles come in a choice of six styles and five standard colors.
- Full-height Conference room cabinets are 78" high to suit the proportions of a conference room.

Conference Bookcases

- Full height bookcases are 78" high with 1½" adjustable glides that allow for up to one inch in height adjustability

and come with one inch thick adjustable shelves. All 30" high shelves are fixed in place to add stability to the unit.

- Straight bookcases are 15" deep and available in widths of 30" or 36". The radius corner bookcase has a 21" radius.

Presentation Tools

- Whiteboards come with an dry erase marker board and tackboards on the interior of the cabinet doors.

Accessories

- Task lights are UL listed, CSA certified and available in widths of 24", 36", and 48".
- Task lights hang from the bottom side of both open and closed shelving units. They are shipped complete with a fluorescent lamp, switch, cord, and plug.
- The low profile black pencil drawer is two inches high provides ample storage without interfering with underdesk knee space.
- Tackboards are available to mount to the back of hutches in widths that correspond with hutch sizes. Tackboards are available in grade1, grade 2, and grade 3 fabric choices.
- Articulating keyboard trays allow the user to swivel, lift, lower and tilt the keyboard from the horizontal position to a negative angle.
- Flat Screen Monitor Arms are height adjustable, meet VESA standards and will accommodate all standard monitor sizes.

Test Results

- Canadian Government Standards
- Freestanding Office Desk Products and Components: CAN/CGSB-44.227-00