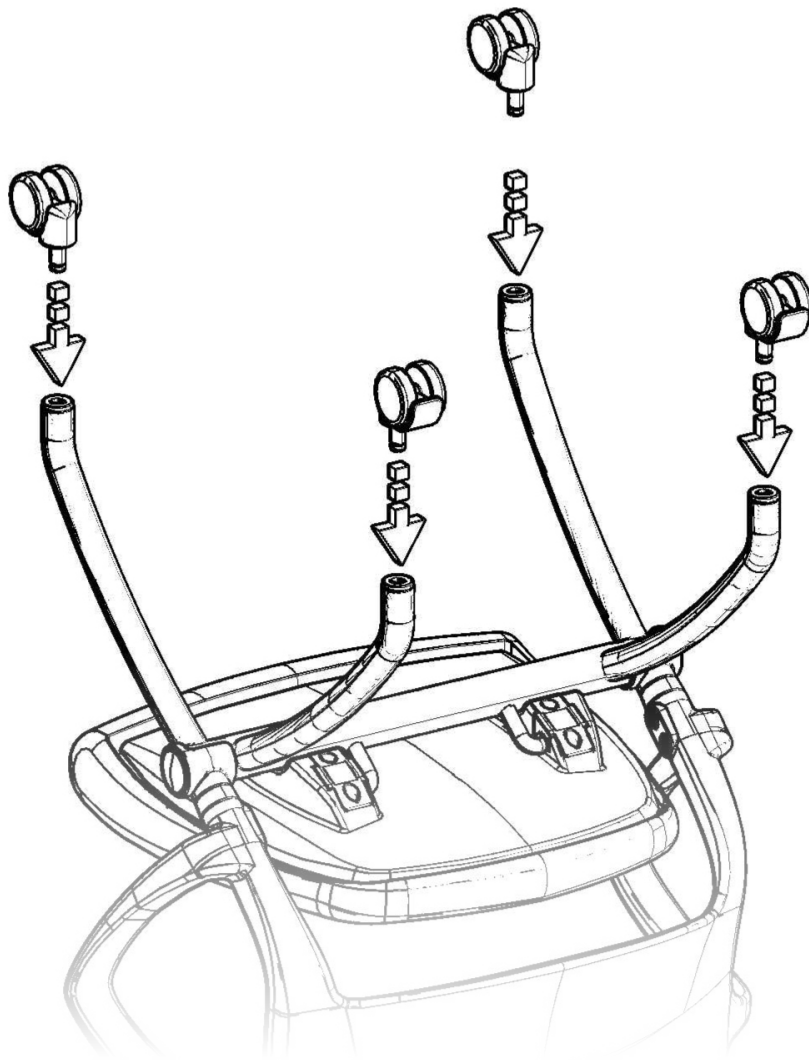




ASSEMBLY INSTRUCTIONS FOR M1 CHAIR CASTERS



Caution: Instability Hazard

Mobile items on casters such as flip tops, personal and movable tables, storage items, and chairs present an instability hazard if not used correctly. This chair has been designed and tested for users weighing up to 300 lbs. Do not use the chair for other than the intended purpose. Do not stand, lean on or use the chair as a ladder. Sitting on the edge of the chair or arm may cause it to tip. Tipping the chair can result in serious injury. Use caution when abrupt level changes in the floor are present (such as a doorway or room threshold) as caster failure or tipping may result. Frequently inspect the chair for visible cracks and/or damages, tighten all screws, bolts, adjustable knobs and parts on a regular basis. Discontinue chair use if it becomes damaged or unstable. Failure to follow these warnings could result in serious injury. Tayco reserves the right to modify or cancel the program/order/product at any time without notice. For M1 warranty details, please visit www.tayco.com.