

tayco.  
work well.™



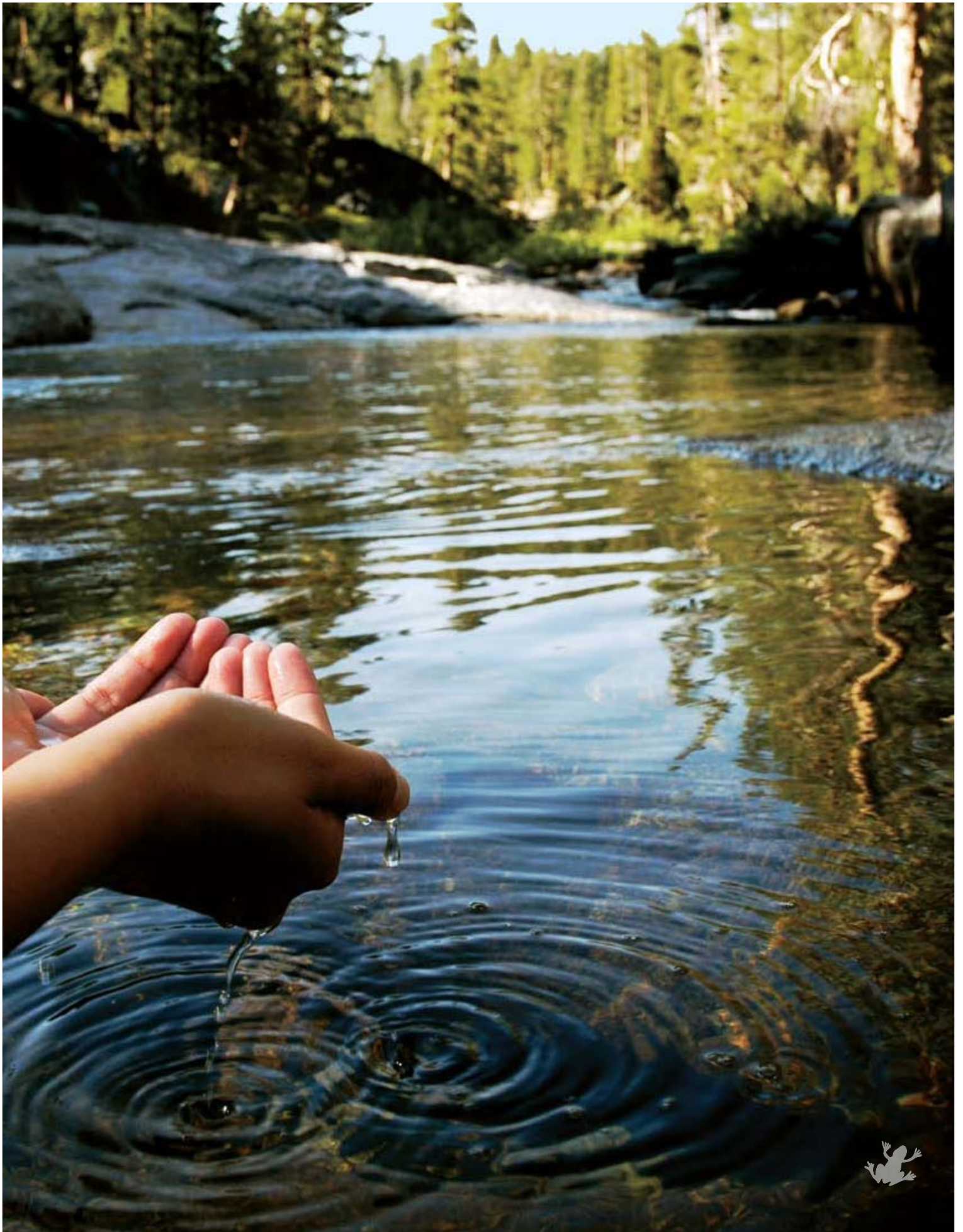
environmental  
conscience

# right for you. right for the world.

Tayco likes the world. We are dedicated to minimizing our impact upon it. As such, we include environmental consideration in the development of our products, the materials we use, our industrial processes and every aspect of our manufacturing, sales and delivery chain.

Our growing concern for minimizing our footprint on the environment is also shared by our diverse customer base. Implementing and adhering to environmental and sustainable standards is our responsibility as a manufacturer and our service to the planet.









## leadership in energy and environmental design.

The Leadership in Energy and Environmental Design (LEED) Green Building Rating System™ is the benchmark for the design, construction, and operation of high performance green buildings. LEED gives building owners and operators the tools they need to have an immediate and measurable impact on their buildings' performance. LEED promotes a whole-building approach to sustainability by recognizing performance in five key areas of human and environmental health: sustainable site development, water savings, energy efficiency, materials selection, and indoor environmental quality.

Tayco recognizes that achieving LEED certification is vital for our customers. Accordingly, all Tayco systems are GREENGUARD Certified for indoor air quality and comply with low-emitting materials LEED credit 4.5 (systems furniture and seating). In addition, lower panels and partitions in systems furniture, as well as a selection of glazing options, allow every workstation in an environment to have access to natural light, complying with LEED credit 8.1 (Daylight 75% of spaces), LEED credit 8.2 (Daylight 90% of spaces), LEED credit 8.3 (Views for 90% of seated spaces).

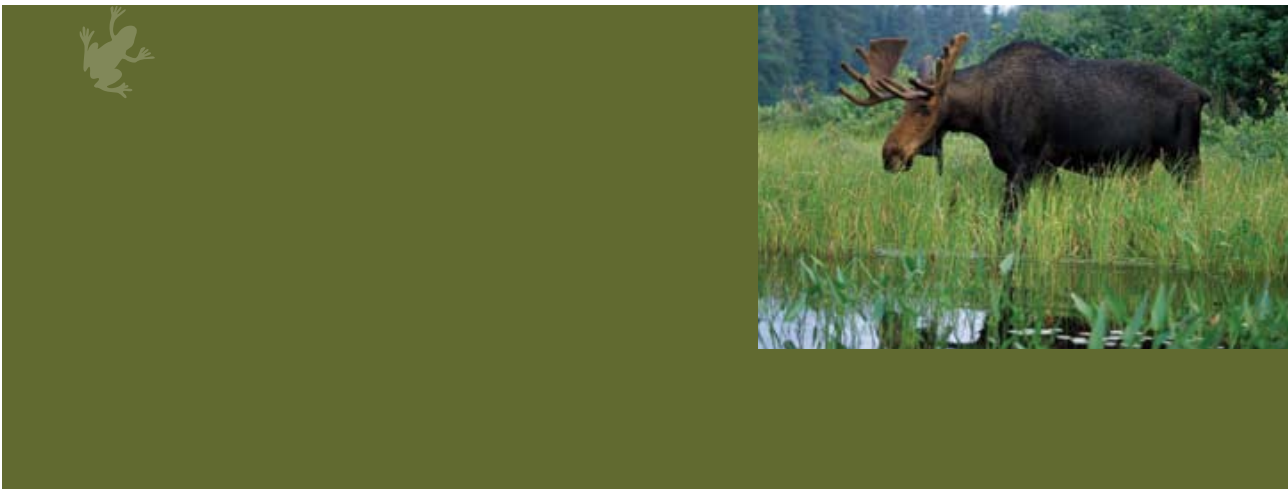


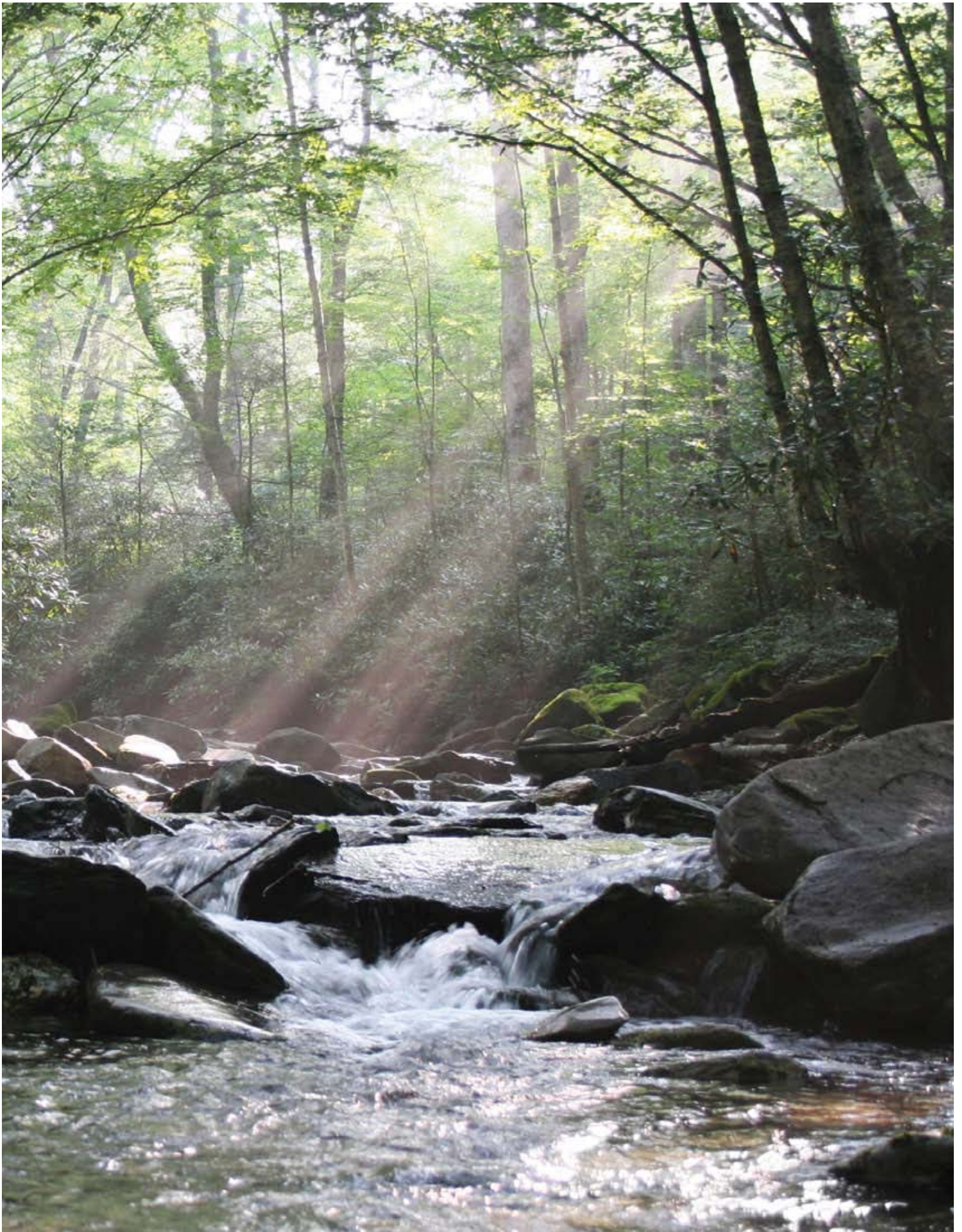
## healthy indoor air quality.

The GREENGUARD Environmental Institute is an industry-independent, non-profit organization that oversees the GREENGUARD Certification Program, including the establishment of acceptable emissions standards for indoor products and testing protocols. GEI's goal is to improve public health and quality of life by helping manufacturers build better and safer products. GREENGUARD Certified products are included in the United States Green Building Council's LEED rating systems.

Tayco has been active in improving indoor air quality by attaining GREENGUARD Certification for Up, Cosmopolitan, Panelink, and Go systems. According to Tayco President, Phil Philips, "We are committed to improving the work environment for our clients. The GREENGUARD Certification is a significant achievement for Tayco as we continue our pursuit of developing environmentally friendly and sustainable products. It is our duty as a manufacturer to demonstrate this type of responsibility to our customers."

All of Tayco's GREENGUARD Certified products tested at nearly half the established acceptable levels.









## materials and manufacturing.

Tayco recognizes that the greatness of its solutions is equal to the sum of its parts. As a result, careful consideration is given to each material and process during the research and development of each product line.

- > Tayco partners with suppliers who share our commitment to sustainability and the environment.
- > We source wood only from suppliers who support and participate in reforestation programs.
- > EcoIntelligent® and Terratex® fabrics dominate Tayco's fabric offering and are manufactured in a sustainable fashion.
- > All metal components are finished with powder coat paints so that waste is significantly reduced.
- > Water-based adhesives are used across all product lines to ensure low-emitting solutions.
- > Aluminum frames in certain product lines are 100% recyclable.
- > The Solidcoat finish offered on Up worksurfaces seals the surface to prevent emissions, ensuring healthy indoor air quality. In addition, the anti-microbial property in the natural elemental silver used in these powder coatings protects surfaces against bacteria, fungi, yeast, mold, and mildew.

## more green initiatives.

Incorporating environmental stewardship in our daily activities is essential to Tayco's corporate culture. Some of the initiatives that demonstrate our on-going commitment include:

- > We comply with all government standards and regulations, as well as the published standards for ISO 14001 designations.
- > Tayco has reduced our use of cardboard packaging, minimizing waste sent to landfills.
- > Tayco's offices and plants actively recycle paper, glass, aluminum and other metals.
- > Currently, Tayco diverts 85% to 90% of all waste products to recycling programs.





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office furniture  
in your comfort zone.

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